

Date: Monday, 5/14/2007 7:15:02 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	HARNESS ASSEMBLY	
Job Number	: 32337			Part Number	: D412702111B	
Estimate Number	: 12859			Drawing Number	: ICA D412-702 P.79	
P.O. Number	: N/A			Project Number	: N/A	
This Issue	: 5/14/2007 S.O. No. : N/A			Drawing Revision	: D	
Prsht Rev.	: NC			Material	: N/A	
First Issue	: N/A			Due Date	: 5/15/2007	
Previous Run	: N/A			Qty:	6	Um: Each
Written By	: <i>APR 14, 2007</i>			Comment	: est rev A 07-05-11 new issue EC	
Checked & Approved By						
Comment						

Additional Product

Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL 		
Comment: DOCUMENT CONTROL type labels per PPP D412-702-111B CHG001				
2.0	D35701	BRACKET 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) BRACKET batch: <i>B31866</i> SB				
3.0	D3579047	SHOULDER HARNESS LH 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) SHOULDER HARNESS RH batch: <i>B32116</i> SD				
4.0	MS24694S50	Screw 		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s) Screw batch: <i>M14-206</i> SB				
5.0	AN960JD10L	Washer 		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s) Washer batch: <i>M101231</i> SD				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/16	1	w/o split	ml	07/05/16	6	/070516	/070516

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/16	3	label D 3569-3 do not stick	UB 07-05-16	Use contact Ament mro2565 SEE ATTACHED EMAIL FROM SUFFORTH	ml 07/05/16	/0705-16	45 07-05-16	/0705-16

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32337

Part Number: D412702111B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Nut

batch: M103641 -

SB

7.0 D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

DECAL

batch: B32086 -

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mr 07-05-16

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7/05/16 (6)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-111B CHG001

Location: _____

PPP Rev: _____

PC 7/15/16 (6)

(6)

Inspection Level 21 07/05/16

W 07/05/16

Job Completion

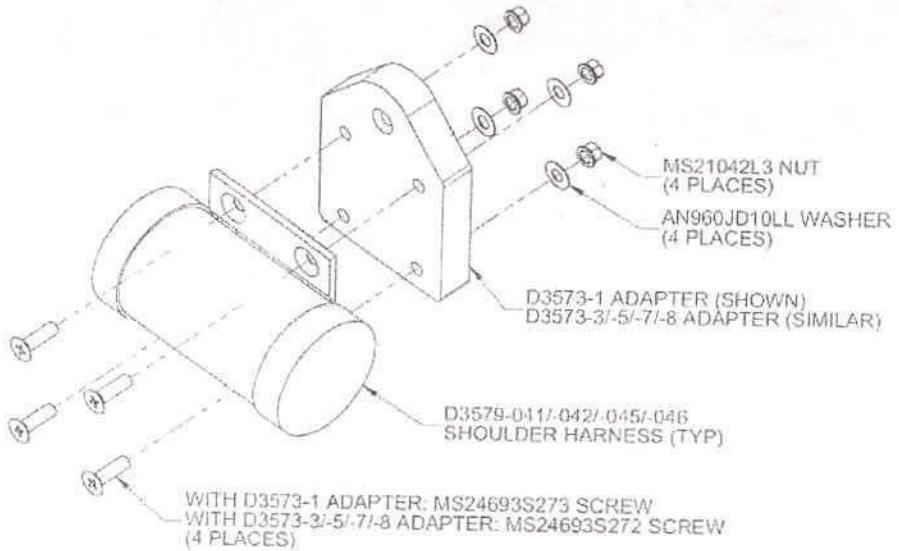


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

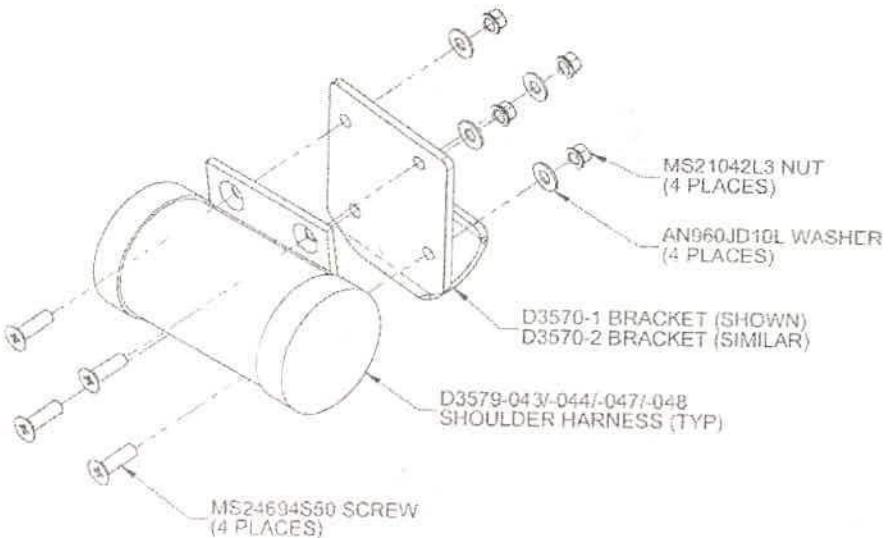
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES INCONTROLLED COPY
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

NO 32337
 WORK ORDER
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 RETURN TO
 ENGINEERING

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Leanne Elsliger

From: Marianne Kump [Marianne.Kump@armorholdings.com]
Sent: May 16, 2007 1:57 PM
To: Leanne Elsliger
Subject: FW: Crazy Glue on Buckle

Marianne Kump

Marianne Kump
Engineering
Schroth Safety Products
(954) 784-3178 x 305
(954) 784-3179 (fax)

From: Marianne Kump
Sent: Wednesday, May 16, 2007 11:43 AM
To: 'Leanne Elsliger'
Cc: Jeff Schlueter; Jack Ziros
Subject: FW: Crazy Glue on Buckle

Leanne,

Per our conversation this email is to approve the change of the temporary adhesive from "Krazy Glue" to LePaige Contact Cement LCP506.

All other details below still apply.

Best regards,

Marianne Kump

Marianne Kump
Engineering
Schroth Safety Products
(954) 784-3178 x 305
(954) 784-3179 (fax)

From: Marianne Kump
Sent: Wednesday, May 16, 2007 11:09 AM
To: 'Leanne Elsliger'
Cc: Jeff Schlueter; Jack Ziros
Subject: RE: Crazy Glue on Buckle

Leanne,

Schroth Safety Products will allow the addition of the decal using "Krazy Glue" for the one shipment of restraints with SL 20 plastic buckles shipping today only. Schroth will not take responsibility for any failures of the housing due to the addition of the Krazy Glue to the plastic housing.

We will provide you with the name of a suitable bonding material in the near future so that DART can add the decal without voiding the restraint warranty.

Please note that under no circumstances does this email approve Krazy Glue to be used on and SL 36 buckles.

Please provide part numbers and quantity of restraints in today's shipment will include so that we can add this information to our manufacturing file.

Best regards,

Marianne Kump

Marianne Kump
Engineering
Schroth Safety Products
(954) 784-3178 x 305
(954) 784-3179 (fax)

From: Leanne Elsliger [mailto:lelsliger@dartaero.com]

Sent: Tuesday, May 15, 2007 4:01 PM

To: Marianne Kump

Subject: Crazy Glue on Buckle

Marianne – we'd like to have a decal adhered with crazy glue (edges only) to one side of the plastic buckle casing of SL 20 and SL36.L9/R9. Since the casing is not a structural component of the buckle, is this acceptable?

Thanks,
Leanne

Leanne Elsliger, P.Eng
Design Engineer
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON, K6A 1K7
T: (613) 632-5200
F: (613) 632-9311

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